

Model: ICDS/CCDS Serial #: N/A

Apr. 7, 2021

Product Bulletin # CDS-003 v 1.0

ICDS/CCDS Technical Specifications

Canrig has released an update to the following Internal Casing Drive System (ICDS)/Compact Casing Drive System (CCDS) Technical Specifications. Refer to Table 1 below for links to these documents on NaborsNet or refer to attached documents. **Note**: NaborsNet links only work within the Nabors network.

Table 1: ICDS/CCDS Technical Specifications

Document ID	Description	NaborsNet Link
860243.04	Technical Specifications, 9-5/8" ICDS	860243.04.pdf
5080556.02	Technical Specifications, 9-7/8" ICDS	5080556.02.pdf
5080557.01	Technical Specifications, 10-3/4" ICDS	<u>5080557.01.pdf</u>
860244.02	Technical Specifications, 11-3/4" ICDS	860244.02.pdf
5100028.01	Technical Specifications, 13-3/8" ICDS (9-5/8" Drive with 13-3/8" Grapples)	5100028.01.pdf
5001381.05	Technical Specifications, 13-3/8" ICDS	5001381.05.pdf
5101047.00	Technical Specifications, 13-5/8" ICDS	5101047.00.pdf
5043129.03	Technical Specifications, 16" ICDS	5043129.03.pdf
1530192.04	530192.04 Technical Specifications, 18-5/8" ICDS	
5043130.04	5043130.04 Technical Specifications, 20" ICDS 5043	
5072498.03	Technical Specifications, 24" ICDS 5072498.03.pdf	
710240.03	Technical Specifications, 5-1/2" CCDS	710240.03.pdf

Contact RIGLINE 24/7™ if additional information is required.

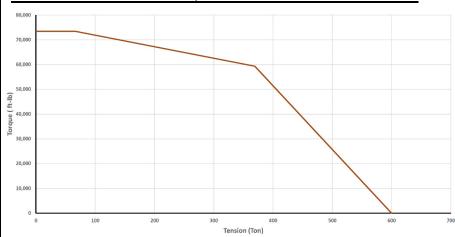
9-5/8" INTERNAL CASING DRIVE SYSTEM - TECHNICAL SPECIFICATIONS - 860243 Rev.4

Max. Hoisting Capacity	600 Ton
Max. Push Down Capacity See Note 6	25,000 lb
Upper Connection	API 6 5/8 REG Box with spline lock
Nom. Make-up torque to Actuator See Note 5	46,000 ft-lb
Max. Circulating Pressure (Packer Cup Rating)	4250 psi
Mandrel Bore	2-1/16"
Max. Flow Rate See Note 1	520 gpm
Max. Flow Rate with Mud Valve See Note 1	192 gpm
Max Continuous / Intermittent Speed See Note 7	120RPM / 200RPM

WEIGHTS

Item	Description	Weight (lb)
-	Complete Assembly	830
1	Split Connection Collar	94
2	Grapple	17-24 ea
3	Spear Head Assembly	83

TOOL COMBINED TORQUE & TENSION LOAD LIMITS See Notes 2, 5 & 8

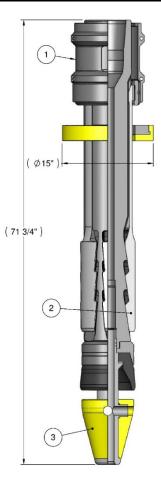


CASING TORQUE TRANSFER ABILITY See Note 6

Size	Grade	Zero String Weight (2000 Psi Actuator Pressure)
9-5/8"	L80	31,400 ft-lb

CASING HOISTING LIMITS (tons) See Note 3 & 4

Casing		Grade					
Weight	H40	J55/K55	M65	L80/N80	C95/T95	P110	Q125
32.3	83	123	149	188	227	266	305
36	97	141	170	214	258	302	346
40	111	161	194	243	292	342	391
43.5	120	172	207	260	312	365	417
47	131	188	226	283	341	398	455
53.5	155	221	265	331	396	462	528
57.4	163	232	277	346	415	484	552
58.4	165	235	281	351	420	490	560
59.4	169	241	288	360	431	502	573
64.9	189	268	320	399	478	556	600
70.3	202	285	341	424	507	591	600
75.6	221	311	372	462	553	600	600



- 1. Max flow rate values are based on linear speed of 50 Feet/Second.
- 2. Casing operating limits for torque, tension and pressure are not shown in the graph. Contact Canrig Engineering for casing combined load operating limits.
- 3. Circulating pressure at 4250 psi or below will reduce the casing hoisting limits by an amount equal to the casing internal section area multiplied by the circulating pressure.
- 4. The table includes only the casing hoisting limits due to tension and does not include the operating limits due to torque or pressure.
- 5. Ensure that the Splined Collar and Die Lock Clamps are properly installed to prevent the 6-5/8 Reg connections from backing-off during operations.
- 6. With 2000 psi actuator apply pressure. Push down on the tool will de-rate the torque transfer ability. 7. With 1400 psi actuator apply pressure for casing
- 7. With 1400 psi actuator apply pressure for casing drilling operations.
- 8. Graph data based on FEA evaluation.



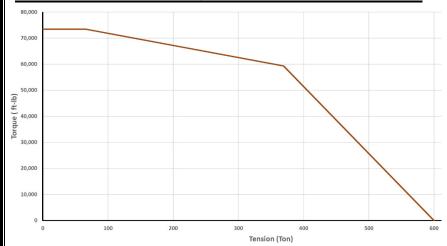
9-7/8" INTERNAL CASING DRIVE SYSTEM - TECHNICAL SPECIFICATIONS - 5080556 Rev 2

Max. Hoisting Capacity	600 Ton
Max. Push Down Capacity See Note 6	25,000 lb
Upper Connection	API 6 5/8 REG Box with spline lock
Nom. Make-up torque to Actuator See Note 5	46000 ft-lb
Max. Circulating Pressure	4250 psi
Mandrel Bore	2 1/16"
Max. Flow Rate See Note 1	520 gpm
Max. Flow Rate with Mud Valve See Note 1	192 gpm
Max Continuous / Intermittent Speed See Note 7	120RPM / 200RPM

WEIGHTS

Item	Description	Weight (lb)
-	Complete Assembly	830
1	Split Connection Collar	94
2	Grapple	17-24 ea
3	Spear Head Assembly	83

TOOL COMBINED TORQUE & TENSION LOAD LIMITS See Notes 2, 5 & 8

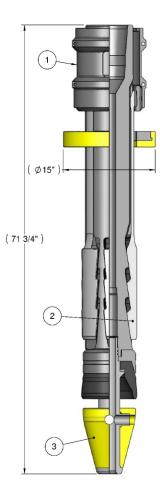


CASING TORQUE TRANSFER ABILITY See Note 6

Size	Grade	Zero String Weight (2000 Psi Actuator Pressure)
9-7/8"	L80	31.400 ft-lb

CASING HOISTING LIMITS (tons) See Note 3 & 4

Casing		Grade					
Weight	H40	J55/K55	M65	L80/N80	C95/T95	P110	Q125
62.8	170	241	289	360	431	502	574
65.1	177	252	301	375	449	523	597
66.4	181	256	306	382	457	532	600
67.3	183	259	310	386	462	538	600
68.8	193	272	326	406	485	565	600
72.1	200	283	338	421	503	586	600



- 1. Max flow rate values are based on linear speed of 50 Feet/Second.
- 2. Casing operating limits for torque, tension and pressure are not shown in the graph. Contact Canrig Engineering for casing combined load operating limits.
- 3. Circulating pressure at 4250 psi or below will reduce the casing hoisting limits by an amount equal to the casing internal section area multiplied by the circulating pressure.
- 4. The table includes only the casing hoisting limits due to tension and does not include the operating limits due to torque or pressure.
- 5. Ensure that the Splined Collar and Die Lock Clamps are properly installed to prevent the 6-5/8 Reg connections from backing-off during operations.
- 6. With 2000 psi actuator apply pressure. Push down on the tool will de-rate the torque transfer ability.7. With 1400 psi actuator apply pressure for casing
- drilling operations.
 8. Graph data based on FEA evaluation.



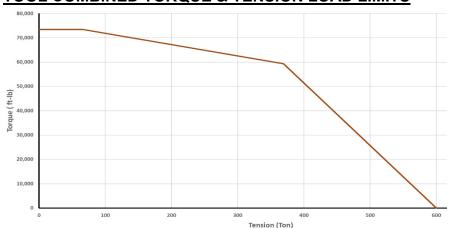
10-3/4" INTERNAL CASING DRIVE SYSTEM - TECHNICAL SPECIFICATIONS - 5080557 Rev 1

Max. Hoisting Capacity	600 Ton
Max. Push Down Capacity See Note 6	25,000 lb
Upper Connection	API 6 5/8 REG Box with spline lock
Nom. Make-up torque to Actuator See Note 5	46000 ft-lb
Max. Circulating Pressure (Packer Cup Rating)	3750 psi
Mandrel Bore	2 1/16"
Max. Flow Rate See Note 1	520 gpm
Max. Flow Rate with Mud Valve See Note 1	192 gpm
Max Continuous / Intermittent Speed See Note 7	120RPM / 200RPM

WEIGHTS

Item	Description	Weight (lb)
-	Complete Assembly	862
1	Split Connection Collar	94
2	Grapple	28-36 ea
3	Spear Head Assembly	113

TOOL COMBINED TORQUE & TENSION LOAD LIMITS See Notes 2, 5 & 8

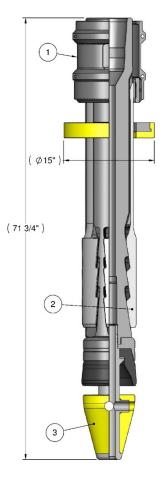


CASING TORQUE TRANSFER ABILITY See Note 6

Size	Grade	Zero String Weight (2000 Psi Actuator Pressure)
10-3/4"	L80	35,600 ft-lb

CASING HOISTING LIMITS (tons) See Note 3 & 4

Casing		Grade					
Weight	H40	J55/K55	M65	L80/N80	C95/T95	P110	Q125
32.8	70	104	126	160	194	228	262
40.5	93	135	164	206	248	291	333
45.5	109	158	190	238	287	335	384
51.0	121	174	209	262	315	368	420
55.5	135	193	232	290	348	406	465
60.7	151	215	257	321	385	449	514
65.7	161	229	275	343	411	479	547
71.1	178	252	302	376	451	525	600
73.2	185	262	313	390	467	544	600



- 1. Max flow rate values are based on linear speed of 50 Feet/Second.
- 2. Casing operating limits for torque, tension and pressure are not shown in the graph. Contact Canrig Engineering for casing combined load operating limits.
- 3. Circulating pressure at 3750 psi or below will reduce the casing hoisting limits by an amount equal to the casing internal section area multiplied by the circulating pressure.
- 4. The table includes only the casing hoisting limits due to tension and does not include the operating limits due to torque or pressure.
- 5. Ensure that the Splined Collar and Die Lock Clamps are properly installed to prevent the 6-5/8 Reg connections from backing-off during operations.
- 6. With 2000 psi actuator apply pressure. Push down on the tool will de-rate the torque transfer ability.
- 7. With 1400 psi actuator apply pressure for casing drilling operations.
- 8. Graph data based on FEA evaluation.



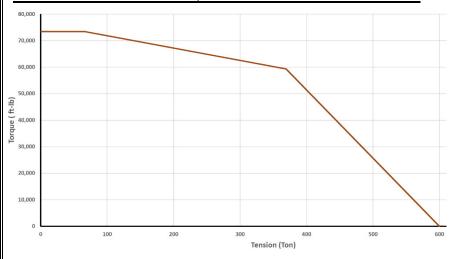
11-3/4" INTERNAL CASING DRIVE SYSTEM - TECHNICAL SPECIFICATIONS - 860244 Rev 2

Max. Hoisting Capacity	600 Ton
Max. Push Down Capacity See Note 6	25,000 lb
Upper Connection	API 6 5/8 REG Box with spline lock
Nom. Make-up torque to Actuator See Note 5	46000 ft-lb
Max. Circulating Pressure (Packer Cup Rating)	2000 psi
Mandrel Bore	2 1/16"
Max. Flow Rate See Note 1	520 gpm
Max. Flow Rate with Mud Valve See Note 1	192 gpm
Max Continuous / Intermittent Speed See Note 7	120RPM / 200RPM

<u>WEIGHTS</u>

Item	Description	Weight (lb)
-	Complete Assembly	1025
1	Split Connection Collar	94
2	Grapple	44 ea
3	Spear Head Assembly	180

TOOL COMBINED TORQUE & TENSION LOAD LIMITS See Notes 2, 5 & 8

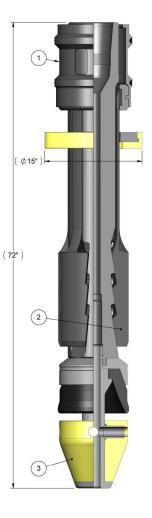


CASING TORQUE TRANSFER ABILITY See Note 6

Size	Grade	Zero String Weight (2000 Psi Actuator Pressure)
11-3/4"	L80	33,000 ft-lb

CASING HOISTING LIMITS (tons) See Note 3 & 4

Casing		Grade					
Weight	H40	J55/K55	C75	L80/N80	C95/T95	P110	Q125
47	102	148	210	225	271	317	363
54	118	170	239	256	308	360	411
60	135	193	271	290	349	407	465
61	135	194	271	291	349	408	466
65	149	213	298	319	382	446	510



- 1. Max flow rate values are based on linear speed of 50 Feet/Second.
- 2. Casing operating limits for torque, tension and pressure are not shown in the graph. Contact Canrig Engineering for casing combined load operating limits.
- 3. Circulating pressure at 2000 psi or below will reduce the casing hoisting limits by an amount equal to the casing internal section area multiplied by the circulating pressure
- 4. The table includes only the casing hoisting limits due to tension and does not include the operating limits due to torque or pressure.
- 5. Ensure that the Splined Collar and Die Lock Clamps are properly installed to prevent the 6-5/8 Reg connections from backing-off during operations.
- 6. With 2000 psi actuator apply pressure. Push down on the tool will de-rate the torque transfer ability.
- 7. With 1400 psi actuator apply pressure for casing drilling operations.
- 8. Graph data based on FEA evaluation.



13-3/8" INTERNAL CASING DRIVE SYSTEM * - TECHNICAL SPECIFICATIONS - 5100028 Rev.1

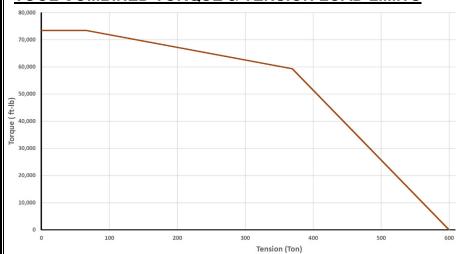
* 9-5/8" DRIVE WITH 13-3/8" GRAPPLES

Max. Hoisting Capacity	600 Ton
Max. Push Down Capacity See Note 6	25000 lb
Upper Connection	API 6 5/8 REG Box with spline lock
Nom. Make-up torque to Actuator See Note 5	46,000 ft-lb
Max. Circulating Pressure (Packer Cup Rating)	2000 psi
Mandrel Bore	2-1/16"
Max. Flow Rate See Note 1	520 gpm
Max. Flow Rate with Mud Valve See Note 1	192 gpm
Max Continuous / Intermittent Speed See Note 7	120RPM / 200 RPM

WEIGHTS

Item	Description	Weight (lb)
-	Complete Assembly	1135
1	Split Connection Collar	94
2	Grapple	66 ea
3	Spear Head Assembly	180

TOOL COMBINED TORQUE & TENSION LOAD LIMITS See Notes 2, 5 & 8

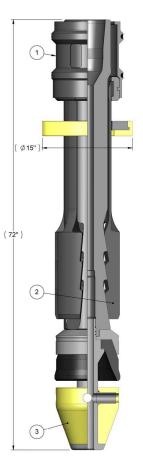


CASING TORQUE TRANSFER ABILITY See Note 6

Size	Grade	Zero String Weight (2000 Psi Actuator Pressure)
13-3/8"	L80	49,300 ft-lb

CASING HOISTING LIMITS (tons) See Notes 3 & 4

Casing		Grade					
Weight	H40	J55/K55	M65	L80/N80	C95/T95	P110	Q125
54.5	108	156	188	236	285	333	381
61	125	179	216	270	325	379	434
68	142	203	243	304	365	426	487
72	153	218	262	327	392	458	523



- 1. Max flow rate values are based on linear speed of 50 Feet/Second.
- 2. Casing operating limits for torque, tension and pressure are not shown in the graph. Contact Canrig Engineering for casing combined load operating limits.
- 3. Circulating pressure at 2000 psi or below will reduce the casing hoisting limits by an amount equal to the casing internal section area multiplied by the circulating pressure.
- 4. The table includes only the casing hoisting limits due to tension and does not include the operating limits due to torque or pressure.
- 5. Ensure that the Splined Collar and Die Lock Clamps are properly installed to prevent the 6-5/8 Reg connections from backing-off during operations.
- 6. With 2000 psi actuator apply pressure. Push down on the tool will de-rate the torque transfer ability. 7. With 1400 psi actuator apply pressure for casing
- drilling operations.
 8. Graph data based on FEA evaluation.



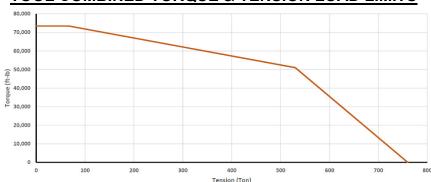
13-3/8" INTERNAL CASING DRIVE SYSTEM - TECHNICAL SPECIFICATIONS - 5001381 Rev.5

Max. Hoisting Capacity	760 Ton
Max. Push Down Capacity See Note 6	25,000 lb
Upper Connection	API 6 5/8 REG Box with spline lock
Nom. Make-up torque to Actuator See Note 5	46,000 ft-lb
Max. Circulating Pressure (Packer Cup Rating)	2000 psi
Mandrel Bore / Actuator ID	3.00" / 2.50"
Max. Flow Rate through Actuator See Note 1	765 gpm
Max. Flow Rate with Mud Valve See Note 1	490 gpm
Max Continuous / Intermittent Speed See Note 7	120RPM / 200RPM

WEIGHTS

Item	Description	Weight (lb)
-	Complete Assembly	1284
1	13-3/8" Mandrel	665
2	Connection Collar	72
3	Split Collar	46
4	Grapple	54-58 ea.
5	Spear Head Assembly	148

TOOL COMBINED TORQUE & TENSION LOAD LIMITS See Notes 2, 5 & 8

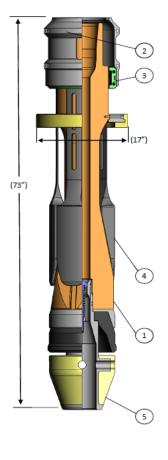


CASING TORQUE TRANSFER ABILITY See Note 6

Size	Grade	Zero String Weight 2000 Psi Actuator Apply Pressure	Zero String Weight 2500 Psi Actuator Apply Pressure	
13-3/8"	K55	48,030 ft-lb	55,475 ft-lb	
13-3/8"	L80	49,798 ft-lb	57,800 ft-lb	
13-3/8"	P110	39,339 ft-lb	46,746 ft-lb	

CASING HOISTING LIMITS (tons) See Notes 3 & 4

Casing	Grade						
Weight	H40	J55/K55	M65	L80/N80	C95/T95	P110	Q125
48	93	135	163	206	248	291	333
54.5	110	159	191	240	289	338	387
61	127	182	219	275	330	385	441
68	144	206	247	309	371	432	494
72	156	222	266	332	398	465	531
77	161	230	275	343	411	480	548
80.7	171	243	291	363	435	507	579
85	181	256	306	382	457	532	608
86	186	264	315	393	470	548	625
92	202	285	341	424	507	591	674
100.3	222	313	374	465	556	647	738



- 1. Max flow rate values are based on linear speed of 50 Feet/Second.
- 2. Casing operating limits for torque, tension and pressure are not shown in the graph. Contact Canrig Engineering for casing combined load operating limits.
- 3. Circulating pressure at 2000 psi or below will reduce the casing hoisting limits by an amount equal to the casing internal section area multiplied by the circulating pressure.
- 4. The table includes only the casing hoisting limits due to tension and does not include the operating limits due to torque or pressure.
- 5. Ensure that the Splined Collar and Die Lock Clamps are properly installed to prevent the 6-5/8 Reg connections from backing-off during operations.
- 6. With 2000 psi actuator apply pressure. Push down on the tool will de-rate the torque transfer ability.
- 7. With 1400 psi actuator apply pressure for casing drilling operations.
- 8. Graph data based on FEA evaluation.



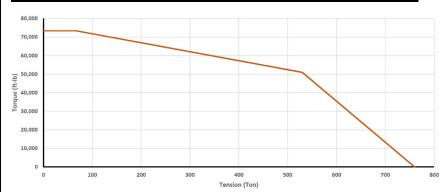
13-5/8" INTERNAL CASING DRIVE SYSTEM - TECHNICAL SPECIFICATIONS - 5101047 Rev.0

Max. Hoisting Capacity	760 Ton
Max. Push Down Capacity See Note 6	25,000 lb
Upper Connection	API 6 5/8 REG Box with spline lock
Nom. Make-up torque to Actuator See Note 5	46,000 ft-lb
Max. Circulating Pressure (Packer Cup Rating)	2000 psi
Mandrel Bore / Actuator ID	3.00" / 2.50"
Max. Flow Rate through Actuator See Note 1	765 gpm
Max. Flow Rate with Mud Valve See Note 1	490 gpm
Max Continuous / Intermittent Speed See Note 7	120RPM / 200RPM

WEIGHTS

Item	Description	Weight (lb)
-	Complete Assembly	1284
1	13-3/8" Mandrel	665
2	Connection Collar	72
3	Split Collar	46
4	Grapple	54-58 ea.
5	Spear Head Assembly	148

TOOL COMBINED TORQUE & TENSION LOAD LIMITS See Notes 2, 5 & 8

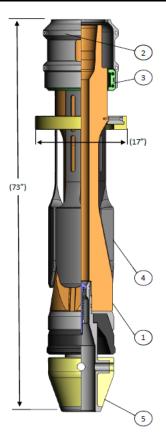


CASING TORQUE TRANSFER ABILITY See Note 6

Size	Grade	Zero String Weight 2000 Psi Actuator Apply Pressure	Zero String Weight 2500 Psi Actuator Apply Pressure
13-5/8"	K55	48,030 ft-lb	55,475 ft-lb
13-5/8"	L80	49,798 ft-lb	57,800 ft-lb
13-5/8"	P110	39,339 ft-lb	46,746 ft-lb

CASING HOISTING LIMITS (tons) See Notes 3 & 4

Casing	Grade						
Weight	H40	J55/K55	M65	L80/N80	C95/T95	P110	Q125
88.2	190	269	322	401	480	558	637



- 1. Max flow rate values are based on linear speed of 50 Feet/Second.
- 2. Casing operating limits for torque, tension and pressure are not shown in the graph. Contact Canrig Engineering for casing combined load operating limits.
- 3. Circulating pressure at 2000 psi or below will reduce the casing hoisting limits by an amount equal to the casing internal section area multiplied by the circulating pressure.
- 4. The table includes only the casing hoisting limits due to tension and does not include the operating limits due to torque or pressure.
- 5. Ensure that the Splined Collar and Die Lock Clamps are properly installed to prevent the 6-5/8 Reg connections from backing-off during operations.
- 6. With 2000 psi actuator apply pressure. Push down on the tool will de-rate the torque transfer ability.
- 7. With 1400 psi actuator apply pressure for casing drilling operations.
- 8. Graph data based on FEA evaluation.



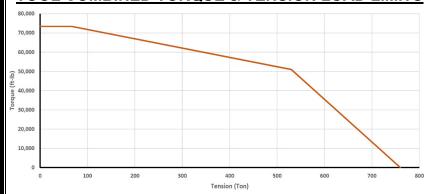
16" INTERNAL CASING DRIVE SYSTEM - TECHNICAL SPECIFICATIONS - 5043129 Rev.3

Max. Hoisting Capacity	760 Ton
Max. Push Down Capacity See Note 6	25,000 lb
Upper Connection	API 6 5/8 REG Box with spline lock
Nom. Make-up torque to Actuator See Note 5	46,000 ft-lb
Max. Circulating Pressure (Packer Cup Rating)	2000 psi
Mandrel Bore / Actuator ID	3.00" / 2.50"
Max. Flow Rate through Actuator See Note 1	765 gpm
Max. Flow Rate with Mud Valve See Note 1	490 gpm
Max Continuous / Intermittent Speed See Note 7	120RPM / 200RPM

WEIGHTS

Item	Description	Weight (lb)	
-	Complete Assembly	1524	
1	13-3/8" Mandrel	665	
2	Connection Collar	72	
3	Split Collar	46	
4	Grapple	93-101 ea.	
5	Spear Head Assembly	134	

TOOL COMBINED TORQUE & TENSION LOAD LIMITS See Notes 2, 5 & 8

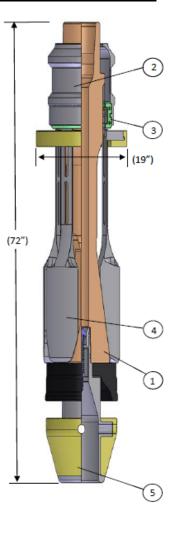


CASING TORQUE TRANSFER ABILITY See Note 6

Size	Grade	Zero String Weight (2000 Psi Actuator Pressure)
16"	L80	46,000 ft-lb

CASING HOISTING LIMITS (tons) See Notes 3 & 4

Casing	Grade						
Weight	H40	J55/K55	M65	L80/N80	C95/T95	P110	Q125
65	111	160	192	242	291	340	389
70	120	172	207	260	312	365	418
75	133	190	228	286	343	401	458
84	152	217	261	326	390	455	520
96	175	248	297	370	443	517	590
104	192	271	324	404	484	563	643
109	202	286	342	425	509	592	676



- 1. Max flow rate values are based on linear speed of 50 Feet/Second.
- 2. Casing operating limits for torque, tension and pressure are not shown in the graph. Contact Canrig Engineering for casing combined load operating limits.
- 3. Circulating pressure at 2000 psi or below will reduce the casing hoisting limits by an amount equal to the casing internal section area multiplied by the circulating pressure.
- 4. The table includes only the casing hoisting limits due to tension and does not include the operating limits due to torque or pressure.
- 5. Ensure that the Splined Collar and Die Lock Clamps are properly installed to prevent the 6-5/8 Reg connections from backing-off during operations.
- 6. With 2000 psi actuator apply pressure. Push down on the tool will de-rate the torque transfer ability.
- 7. With 1400 psi actuator apply pressure for casing drilling operations.
- 8. Graph data based on FEA evaluation.



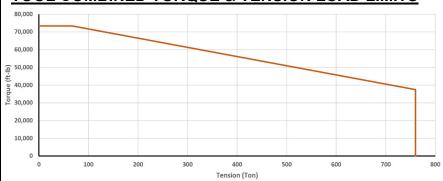
18-5/8" INTERNAL CASING DRIVE SYSTEM - TECHNICAL SPECIFICATIONS - 1530192 Rev. 4

Max. Hoisting Capacity	760 Ton
Max. Push Down Capacity See Note 6	25,000 lb
Upper Connection	API 6 5/8 REG Box with spline lock
Nom. Make-up torque to Actuator See Note 5	46000 ft-lb
Max. Circulating Pressure (Packer Cup Rating)	1750 psi
Mandrel Bore / Actuator ID	3.00" / 2.50"
Max. Flow Rate through Actuator See Note 1	765 gpm
Max. Flow Rate with Mud Valve See Note 1	490 gpm
Max Continuous / Intermittent Speed See Note 7	120RPM / 200RPM

WEIGHTS

Item	Description	Weight (lb)
-	Complete Assembly	2330
1	17-7/8" Mandrel	1430
2	Connection Collar	97
3	Split Collar	55
4	Grapple	84 ea.
5	Spear Head Assembly	325

TOOL COMBINED TORQUE & TENSION LOAD LIMITS See Notes 2, 5 & 8



CASING TORQUE TRANSFER ABILITY See Note 6

Size	Grade	- Zero String Weight - (2000 Psi Actuator Pressure)
18-5/8"	L80	54,000 ft-lb

CASING HOISTING LIMITS (tons) See Note 3 & 4

Casing		Grade					
Weight	H4 0	J55/K55	M65	L80/N80	C95/T95	P110	Q125
87.5	137	196	236	295	354	414	473
94.5	142	203	244	305	366	427	488
96.5	151	215	258	323	378	451	516
97.7	151	216	259	323	388	452	517
100	156	223	267	333	400	466	532
109.4	179	253	303	378	453	527	602
114	184	261	312	389	466	543	620
115	190	268	321	400	479	558	636
136	222	313	374	465	556	648	739

Notes:

(72.5")

- 1. Max flow rate values are based on linear speed of 50 Feet/Second.
- 2. Casing operating limits for torque, tension and pressure are not shown in the graph. Contact Canrig Engineering for casing combined load operating limits.
- 3. Circulating pressure at 1750 psi or below will reduce the casing hoisting limits by an amount equal to the casing internal section area multiplied by the circulating pressure.
- 4. The table includes only the casing hoisting limits due to tension and does not include the operating limits due to torque or pressure.
- 5. Ensure that the Splined Collar and Die Lock Clamps are properly installed to prevent the 6-5/8 Reg connections from backing-off during operations.
- 6. With 2000 psi actuator apply pressure. Push
- down on the tool will de-rate the torque transfer ability.
 7. With 1400 psi actuator apply pressure for casing drilling operations.
- 8. Graph data based on FEA evaluation.



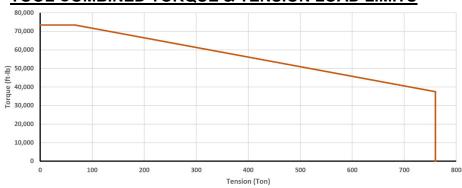
20" INTERNAL CASING DRIVE SYSTEM - TECHNICAL SPECIFICATIONS - 5043130 Rev.4

Max. Hoisting Capacity	760 Ton
Max. Push Down Capacity See Note 6	25,000 lb
Upper Connection	API 6 5/8 REG Box with spline lock
Nom. Make-up torque to Actuator See Note 5	46000 ft-lb
Max. Circulating Pressure (Packer Cup Rating)	1500 psi
Mandrel Bore / Actuator ID	3.00" / 2.50"
Max. Flow Rate through Actuator See Note 1	765 gpm
Max. Flow Rate with Mud Valve See Note 1	490 gpm
Max Continuous / Intermittent Speed See Note 7	120RPM / 200RPM

WEIGHTS

Item	Description	Weight (lb)
-	Complete Assembly	2444
1	13-3/8" Mandrel	1430
2	Connection Collar	97
3	Split Collar	55
4	Grapple	104 ea.
5	Spear Head Assembly	192

TOOL COMBINED TORQUE & TENSION LOAD LIMITS See Notes 2, 5 & 8

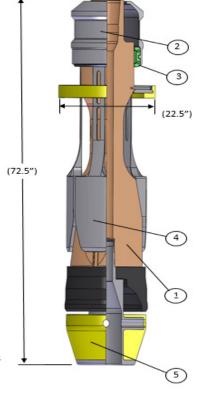


CASING TORQUE TRANSFER ABILITY See Note 6

Size	Grade	- Zero String Weight - (2000 Psi Actuator Pressure)
20"	1.80	59 000 ft-lb

CASING HOISTING LIMITS (tons) See Note 3 & 4

Casing	Grade						
Weight	H40	J55/K55	M65	L80/N80	C95/T95	P110	Q125
90	125	180	216	271	326	380	435
94	132	190	228	286	343	400	458
106.5	154	220	263	329	394	460	526
118.5	176	250	299	373	447	521	594
131.5	198	280	334	416	498	580	662
133	201	285	340	423	507	590	673
169	256	360	430	534	638	741	760



- 1. Max flow rate values are based on linear speed of 50 Feet/Second.
- 2. Casing operating limits for torque, tension and pressure are not shown in the graph. Contact Canrig Engineering for casing combined load operating limits.
- 3. Circulating pressure at 1500 psi or below will reduce the casing hoisting limits by an amount equal to the casing internal section area multiplied by the circulating pressure.
- 4. The table includes only the casing hoisting limits due to tension and does not include the operating limits due to torque or pressure.
- 5. Ensure that the Splined Collar and Die Lock Clamps are properly installed to prevent the 6-5/8 Reg connections from backing-off during operations.
- 6. With 2000 psi actuator apply pressure. Push down on the tool will de-rate the torque transfer ability.
- 7. With 1400 psi actuator apply pressure for casing drilling operations.
- 8. Graph data based on FEA evaluation.

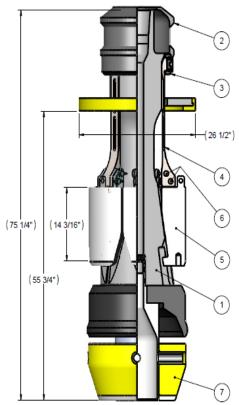


24" INTERNAL CASING DRIVE SYSTEM - TECHNICAL SPECIFICATIONS - 5072498 Rev 3

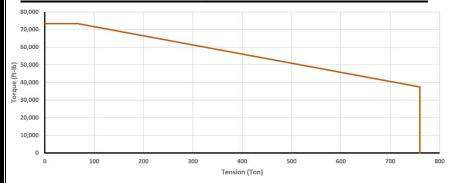
Max. Hoisting Capacity	760 Ton
Max. Push Down Capacity See Note 6	25,000 lb
Upper Connection	API 6 5/8 REG Box with spline lock
Nom. Make-up torque to Actuator See Note 5	46,000 ft-lb
Max. Circulating Pressure (Packer Cup Rating)	800 psi
Mandrel Bore / Actuator ID	3.00" / 2.50"
Max. Flow Rate through Actuator See Note 1	765 gpm
Max. Flow Rate with Mud Valve See Note 1	490 gpm
Max Continuous / Intermittent Speed See Note 7	120RPM / 200RPM

WEIGHTS

Item	Description	Weight (lb)
-	Complete Assembly	3160
1	24" Mandrel	1400
2	Connection Collar	97
3	Split Collar	55
4	Grapple Stem	16 ea.
5	Grapple Wicker Body	177 ea.
6	Grapple Pin	1.6 ea.
7	Spear Head Assembly	425



TOOL COMBINED TORQUE & TENSION LOAD LIMITS See Notes 2, 5 & 8



CASING TORQUE TRANSFER ABILITY See Note 6

Size	Grade	- Zero String Weight - (2000 Psi Actuator Pressure)
24"	X-42 / X-52 / X-56 / X-60	63,500 ft-lb

CASING HOISTING LIMITS (tons) See Note 3 & 4

Casing Weight	Grade				
(ppf)	X-42	X-52	X-56	X-60	
162 (ID 22.730")	262	329	356	383	
176 (ID 22.624")	285	358	387	416	
(ID 22.496")	314	393	425	457	
201 (ID 22.375")	341	427	461	495	

- 1. Max flow rate values are based on linear speed of 50 Feet/Second.
- 2. Casing operating limits for torque, tension and pressure are not shown in the graph. Contact Canrig Engineering for casing combined load operating limits.
- 3. Circulating pressure at 800 psi or below will reduce the casing hoisting limits by an amount equal to the casing internal section area multiplied by the circulating pressure.
- 4. The table includes only the casing hoisting limits due to tension and does not include the operating limits due to torque or pressure.
- 5. Ensure that the Splined Collar and Die Lock Clamps are properly installed to prevent the 6-5/8 Reg connections from backing-off during operations.
- 6. With 2000 psi actuator apply pressure. Push down on the tool will de-rate the torque transfer ability.
- 7. With 1400 psi actuator apply pressure for casing drilling operations.
- 8. Graph data based on FEA evaluation.



5-1/2" COMPACT CASING DRIVE SYSTEM - TECHNICAL SPECIFICATIONS - 710240 Rev 3

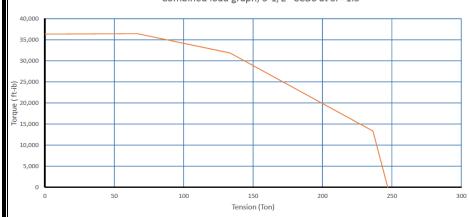
Max. Hoisting Capacity (based on ADV Testing)	350 Ton
Max. Push Down Capacity SEE NOTE 6	40,000 lb
Upper Connection	API NC50 PIN with die lock
Nom. Make-up torque to cross over sub SEE NOTE 4	25,000 ft-lb
Max. Circulating Pressure (Packer Cup Rating)	5000 psi
Mandrel Bore	1-1/4"
Max. Flow Rate SEE NOTE 1	192 gpm
Max. Flow Rate with Mud Valve SEE NOTE 1	192 gpm
Max Continuous / Intermittent Speed SEE NOTE 7	40 RPM/100 RPM

WEIGHTS

Item	Description	Weight (lb)
-	Complete Assembly	950
1	Mandrel	261
2	Split Connection Collar	18
3	Grapple	4-5 ea
4	Spear Head Assembly	45

TOOL COMBINED TORQUE & TENSION LIMITS 2,4 & 8

Combined load graph, 5-1/2" CCDS at SF=1.5

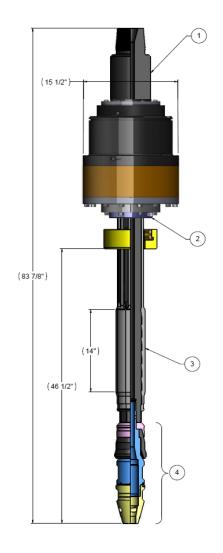


CASING TORQUE TRANSFER ABILITY

Size	Grade	Zero String Weight (1500 Psi Actuator Pressure)
5-1/2"	L80	25,000 ft-lb
5-1/2"	P110	19,000 ft-lb

CASING HOISTING LIMITS WITH 5-1/2" CCDS (tons)3 & 5

Casing	Grade						
Weight	H40	J55/K55	M65	L80/N80	C95/T95	P110	Q125
14	72	111	131	161	191	222	252
15.5	86	124	147	181	214	248	282
17	96	136	161	169	236	273	310
20	117	160	189	233	277	321	350
23	133	182	215	265	315	350	350
26	150	207	244	301	350	350	350
26.8	157	216	255	314	350	350	350



- 1. Max flow rate values are based on linear speed of $50 \; \text{Feet/Second}.$
- 2. Casing operating limits for torque, tension and pressure are not shown in the graph. Contact Canrig Engineering for casing combined load operating limits.
- Circulating pressure at 5000 psi or below will reduce the casing operating limits by an amount equal to the casing internal section area multiplied by the circulating pressure.
- 4. Ensure the Die Lock Clamps are properly installed at the NC50 connections for torque transfer values above 25.000 ft-lb.
- 5. The table includes only the casing operating limits due to tension and does not include the operating limits due to torque or pressure.
- 6. With 1500 psi actuator working pressure. Push down on the tool will de-rate the torque transfer ability. 7. With 1400 psi actuator working pressure for casing
- drilling operations
- 8. Graph data based on FEA evaluation

